



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

649.4701
Job Sheet 208998



Part No: 649.4701

Job Qty: 1 pcs

Part Name: AW119 Cable Cutter System



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/8/20

Job Tracking No:

Due Date: 12/21/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: 649.4700 rev.F IPP REV:A 12.11.05 NEW ISSUE DD VERF:JLM IPP REV:B AS PER ECR 12-54 13-07-09
JLM VERIFIED BY:DD IPP REV:C 16.08.11 AS PER DWG REV.C DD VERF:JLM IPP REV:D 17.11.08 AS
PER DWG REV.E2 DD VERF:JFS IPP REV:E 18.03.28 AS PER DWG REV.F DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Packaging 1 - Pick Kit	1 pcs	12/21/20	0.00	0.00		Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S304565



Part: 649.4701

Job No: 208998

Serial No/Batch: S304565

Revision: F

Inspector:

Exp Date:

Instructions: FAA STC SR02425LA 12/06/13, BRAZIL STC 21

110 QC 4	1 pcs	12/21/20	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Packaging 1 - 37	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
				QC 4 - 84	
				QC 4 - 80	
				QC 4 - 85	
				DAS 72 0707 5 0 130 9-89	
120 Packaging 3-1 - Stock - B4B	1 pcs	12/21/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
				DAS 72 OCT 05 2020 9-89	
130 QC 21 - FG	1 pcs	12/21/20	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				DAS 21 OCT 05 2020 9-89	

Part Op 110 - (QC4- 100% Inspect kits for completeness)
 Descriptions: 120 - (Identify as per dwg & Stock Location: _____)
 130 - (QC21- Final Inspection - Work Order Release)

(013613)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
649.4902 ✓	Lower Cutter Assembly	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	S300107 ✓
649.5113 ✓	Wiper Deflector Shim	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	S295551 ✓
MS24694-S62 ✓	Screw	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	F119850.0 ✓
MS27039-1-12 ✓	Screw	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	S231298 ✓
NAS1330S08KB321 ✓	RIVNUT	8 Ea (8 ea)	90-Packaging 1 - Pick Kit	S098506 ✓
649.4901 ✓	Upper Cutter Assembly	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	S300084 ✓
649.5010 ✓	Deflector	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	S296957 ✓
649.5214 ✓	Bracket	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	S297651 ✓
649.5212 ✓	Bracket	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	S297587 ✓
649.4811 ✓	Clip	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	S296323 ✓
649.5012 ✓	Deflector	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	S296787 ✓
649.5013 ✓	Deflector	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	S298791 ✓
649.5213 ✓	Doubler	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	S210039 ✓
649.5011 ✓	Deflector	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	S200579 ✓
649.5210 ✓	Doubler	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	S296236 ✓
649.4814 ✓	Doubler	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	S296210 ✓
649.4816 ✓	Doubler	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	S285678 ✓
601.3493 ✓	Quick Release Pin	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	S304266 ✓
649.5211 ✓	Shim	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	S209914 ✓
649.4813 ✓	Shim	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	S213347 ✓
649.4812 ✓	Shim	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	S209063 ✓
649.4815 ✓	Shim	4 pcs (4 ea)	90-Packaging 1 - Pick Kit	S285775 ✓
646.9910 ✓	Struts	4 pcs (4 ea)	90-Packaging 1 - Pick Kit	S299948 ✓
647.9014 ✓	Strut Bracket	8 Ea (8 ea)	90-Packaging 1 - Pick Kit	S296189 ✓
649.5110 ✓	Wiper Deflector	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	S295078 ✓
649.5111 ✓	LH Wiper Deflector	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	S298913 ✓
649.5112 ✓	RH Wiper Deflector	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	S298866 ✓
AN3C12A ✓	Bolt	8 Ea (8 ea)	90-Packaging 1 - Pick Kit	S303271 ✓
AN4C5A ✓	Bolt	4 Ea (4 ea)	90-Packaging 1 - Pick Kit	S294652 ✓
AN4C7A ✓	Bolt	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	S251071 ✓
CR3213-5-4 ✓	Cherry Rivet	8 Ea (8 ea)	90-Packaging 1 - Pick Kit	S264516 ✓
CR3213-4-5 ✓	Rivet	24 Ea (24 ea)	90-Packaging 1 - Pick Kit	S287179 ✓
91420A230 ✓	Screw	13 Ea (13 ea)	90-Packaging 1 - Pick Kit	S299101 ✓
NAS1832-3-7 ✓	Insert	8 Ea (8 ea)	90-Packaging 1 - Pick Kit	S299562 ✓
NAS1832-4-7 ✓	Insert	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	S298136 ✓
NAS1834C3-300 ✓	Insert	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	M128686 ✓
MS21042L08 ✓	Nut	9 Ea (9 ea)	90-Packaging 1 - Pick Kit	S282356 ✓
MS21042L3 ✓	Nut	22 Ea (22 ea)	90-Packaging 1 - Pick Kit	S299967 ✓
MS21042L4 ✓	Nut	4 Ea (4 ea)	90-Packaging 1 - Pick Kit	S301578 ✓
MS21059-3 ✓	Nut Plate	3 Ea (3 ea)	90-Packaging 1 - Pick Kit	123900 ✓
MS20426AD3-5 ✓	Rivet	6 Ea (6 ea)	90-Packaging 1 - Pick Kit	S237814 ✓
MS20470AD4-5 ✓	Rivet, Universal Head	22 Ea (22 ea)	90-Packaging 1 - Pick Kit	S251253 ✓
MS20470AD5-11 ✓	Rivet	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	107100 ✓
MS24694-C57 ✓	Screw	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	F123648.0-50 ✓
MS27039-1-18 ✓	Screw	4 Ea (4 ea)	90-Packaging 1 - Pick Kit	F124326 ✓
MS27039-1-14 ✓	Screw	4 Ea (4 ea)	90-Packaging 1 - Pick Kit	S162000 ✓
MS27039-08-24 ✓	Screw (MS27039-0824)	3 Ea (3 ea)	90-Packaging 1 - Pick Kit	S250566 ✓
MS27039-1-13 ✓	Screw	13 Ea (13 ea)	90-Packaging 1 - Pick Kit	α S204872 1243 26 ✓
MS27039-08-19 ✓	Screw	26 Ea (26 ea)	90-Packaging 1 - Pick Kit	S265313 ✓
MS27039-1-25 ✓	Screw	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	M127432 ✓
MS27039-1-08 ✓	Screw	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	S298229 ✓
MS27039-1-10 ✓	Screw	6 Ea (6 ea)	90-Packaging 1 - Pick Kit	S284015 ✓
AN970-3 ✓	Washer	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	S241724 ✓
NAS1149F0332P ✓	Washer (AN960-10L)	53 Ea (53 ea)	90-Packaging 1 - Pick Kit	S297630 ✓
NAS1149FN832P ✓	Washer (AN960-8)	18 Ea (18 ea)	90-Packaging 1 - Pick Kit	S248080 ✓

NAS1149F0432P ✓	Washer (AN960-416L)	8 Ea (8 ea)	90-Packaging 1 - Pick Kit
NAS620C-10L ✓	Washer	8 Ea (8 ea)	90-Packaging 1 - Pick Kit
601.2045 ✓	RTV (LOCTITE 598)	1 Ea (1 ea)	90-Packaging 1 - Pick Kit
600.1012 03/31/2021 ✓	Sealant PR1425B2 (#654 sem) Exp	1 pcs (1 ea)	90-Packaging 1 - Pick Kit
NAS1149F0363P ✓	Washer (AN960-10)	16 Ea (16 ea)	90-Packaging 1 - Pick Kit
649.4817 ✓	Shim	4 pcs (4 ea)	90-Packaging 1 - Pick Kit
649.4820 ✓	Shim	1 pcs (1 ea)	90-Packaging 1 - Pick Kit
MS27039-08-13 ✓	Screw	12 Ea (12 ea)	90-Packaging 1 - Pick Kit
NAS1149CN832R ✓	Washer (AN960C8)	4 Ea (4 ea)	90-Packaging 1 - Pick Kit
MS21069-08 ✓	Anchor Nut	16 Ea (16 ea)	90-Packaging 1 - Pick Kit
MS20426AD3-4 ✓	Rivet	32 Ea (32 ea)	90-Packaging 1 - Pick Kit
649.4818 ✓	Shim	1 pcs (1 ea)	90-Packaging 1 - Pick Kit
649.4819 ✓	Shim	2 pcs (2 ea)	90-Packaging 1 - Pick Kit
NAS1330S08KB106 ✓	RIVNUT	8 Ea (8 ea)	90-Packaging 1 - Pick Kit
MS20426AD4-4 ✓	Rivet	4 Ea (4 ea)	90-Packaging 1 - Pick Kit
NAS9303B-5-03 ✓	Rivet	4 Ea (4 ea)	90-Packaging 1 - Pick Kit

5247872 ✓
 5123464 ✓
 5301820 ✓ Exp
 5301302 ✓
 5260847 ✓
 5296355 ✓
 5207810 ✓
 5299991 ✓
 5289458 ✓
 5275586 ✓
 4+ 5136444 ✓
 5285636 ✓
 5213761 ✓
 5043783 ✓
 5254574 ✓
 5289300 ✓

Date 7
 9-08-2022

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Packaging 1 - Pick Kit	600.1012	1	30	0
	601.2045	1	23	0
	601.3493	2	19	0
	646.9910	4	18	0
	647.9014	8	83	0
	649.4811	1	13	0
	649.4812	1	22	0
	649.4813	2	28	0
	649.4814	2	18	0
	649.4815	4	39	0
	649.4816	1	9	0
	649.4817	4	22	0
	649.4818	1	13	0
	649.4819	2	44	0
	649.4820	1	18	0
	649.4901	1	8	0
	649.4902	1	5	0
	649.5010	1	13	0
	649.5011	1	15	0
	649.5012	2	16	0
	649.5013	2	16	0
	649.5110	2	17	0
	649.5111	1	8	0
	649.5112	1	7	0
	649.5113	2	16	0
	649.5210	2	22	0
	649.5211	1	12	0
	649.5212	1	9	0
	649.5213	2	29	0
	649.5214	1	15	0
	91420A230	13	139	0
	AN3C12A	8	86	0
	AN4C5A	4	71	0
	AN4C7A	2	240	0
	AN970-3	2	229	0
	CR3213-4-5	24	236	0
	CR3213-5-4	8	240	0
	MS20426AD3-4	32	1,196	0
	MS20426AD3-5	6	3,172	0
	MS20426AD4-4	4	15,196	0
	MS20470AD4-5	22	1,700	0
	MS20470AD5-11	2	1,061	0
	MS21042L08	9	974	0
	MS21042L3	22	2,481	0
	MS21042L4	4	2,321	0
	MS21059-3	3	101	0
	MS21069-08	16	97	0
	MS24694-C57	2	108	0
	MS24694-S62	2	58	0
	MS27039-08-13	12	179	0

MS27039-08-19	26	863	0
MS27039-08-24	3	195	0
MS27039-1-08	2	612	0
MS27039-1-10	6	258	0
MS27039-1-12	2	169	0
MS27039-1-13	13	236	0
MS27039-1-14	4	196	0
MS27039-1-18	4	1,037	0
MS27039-1-25	2	51	0
NAS1149CN832R	4	466	0
NAS1149F0332P	53	3,238	0
NAS1149F0363P	16	660	0
NAS1149F0432P	8	1,266	0
NAS1149FN832P	18	2,710	0
NAS1330S08KB106	8	649	0
NAS1330S08KB321	8	414	0
NAS1832-3-7	8	87	0
NAS1832-4-7	2	12	0
NAS1834C3-300	2	110	0
NAS620C-10L	8	338	0
NAS9303B-5-03	4	28	0

Part Specifications

Specifications could not be found.

Plex 4/8/20 11:11 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					